



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

JUL 20 2018

D429-793-011
Job Sheet 180958



Part No: D429-793-011

Job Qty: 2 ea

Part Name: 429 Bearpaws With Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C Rev. A New Issue 10/10/18 DL IPP Rev. B Change AN4C12A bots to AN4C13A bolts 10/11/05
DL IPP REV:C AS PER ECN 11-580 JLM 10-05-24 VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Stores/Pkg-1	DAS 6 6	AUG 13 2018
110	Packaging	2 pcs	8/3/18	8/3/18	0.00	0.00	Packaging1-5	6 6	NOV 06 2018
120	QC	2 pcs	8/3/18	8/3/18	0.00	0.00	QC4	9-89 9-89	NOV 06 2018
125	DC	2 pcs	8/3/18	8/3/18	0.00	0.00	DC	21 9-89	NOV 06 2018
130	Packaging	2 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3-2	AB 9-89	NOV 06 2018
140	QC21-FG	2 Ea	8/3/18	8/3/18	0.00	0.00	QC21	9-89	NOV 06 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D429-793-011 CHG 003
Descriptions: 130 - Identify and pack for shipping as per PPP D429-793-011

4984

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C11A	Bolt	16 Ea (8 ea)	90-Start up Operation	5060034
AN4C16A	Bolt	16 pcs (8 ea)	90-Start up Operation	501936X12-50524 6384
AN4C22A	Bolt	8 Ea (4 ea)	90-Start up Operation	134025X3 501940 6X5
D2274	Radius Block	24 Ea (12 ea)	90-Start up Operation	501940 5097635
D3456-1	Washer	16 Ea (8 ea)	90-Start up Operation	5019335
D4176-1	429 Clamp, Top	8 Ea (4 ea)	90-Start up Operation	1143 368X2 5054 611X6
D4212-1	429 Clamp Cushion	12 Ea (6 ea)	90-Start up Operation	5053231
D4353-041	Bearpaw Assembly	4 Ea (2 ea)	90-Start up Operation	5060970
D4354-041	Bearpaw Wearplate Assembly	4 Ea (2 ea)	90-Start up Operation	5061882
D4382-1	Angled Bearpaw Clamp	4 Ea (2 ea)	90-Start up Operation	502121X2
MS21043-4	Nut	40 Ea (20 ea)	90-Start up Operation	5089277
NAS1149D0463J	Washer	24 Ea (12 ea)	90-Start up Operation	5089277

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C11A	16	105	0
	AN4C16A	16	32	0
	AN4C22A	8	13	0
	D2274	24	235	0
	D3456-1	16	288	0
	D4176-1	8	24	0
	D4212-1	12	139	0
	D4353-041	4	5	0

*DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	 Container No: S101738 Part: D429-793-011 Job No: 180958 Serial No/Batch: S101738 Revision: Inspector: Exp Date: Instructions: TC STC SH10-49 Issue Date Feb 1994 STC SFR02932NY 11/03/04, EASA S	Completed By _____
			Ind / Supervisor _____ ral Verification _____
			Coordinator _____ approval _____

Root Cause		FAULT CATEGORY	
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
		Pressure/Forced	☐
		Bending	☐
		Centre Not Concentric	☐
		Cracks	☐
		Crimp/Kink/Ripple/Wave	☐
		Cuffs	☐
		Crushing	☐
		Heat Treat	☐
		Wave/Twist in Tube	☐
		Marks/Chatter	☐
		Temperature/Cure	☐
		Set-up	☐
		BOM/Route	☐
		Broken/Damage/Defect	☐
		Inspection Incomplete/Unqualified	☐
		Contamination	☐
		Countersink	☐
		Cut Too Short	☐
		Instructions Incomplete/Unclear	☐
		Drill Holes	☐
		Po	☐
		Fol	☐
		Gr	☐
		We	☐
		Wr	☐
		Qu	☐
		Off-set	☐
		Mislabeled	☐
		Fit/Function	☐
		Misaligned/off center	☐
		ed Wrong	☐
		Dimensions	☐
		der tolerance	☐
		rect	☐
		Missing	☐
		at L removed	☐
		Drawing	☐
		Finish	☐
		Misread	☐
		Turning Sequence	☐
		OTHER :	☐

D4354-041	4	4	0
D4382-1	4	2	0
MS21043-4	40	1,646	0
NAS1149D0463J	24	11,622	0

Part Specifications

Specifications could not be found.

Plex 7/18/18 10:53 AM Dart.lajeunesse.marie

bQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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REFERENCE ONLY**5.0 PARTS LIST**

QTY -011	Part Number	Description
X	D429-793-011	ULTRAPAW™ INSTALLATION
12	D2274	RADIUS BLOCK
8	D3456-1	WASHER
4	D4176-1	CLAMP, TOP
6	D4212-1	CLAMP CUSHION
2	D4353-041	ULTRAPAW™ ASSY
2	D4354-041	WEARPLATE ASSY
2	D4382-1	ANGLED CLAMP
8	AN4C11A	BOLT
8	AN4C16A	BOLT
4	AN4C22A	BOLT
20	MS21043-4	NUT
12	NAS1149D0463J	WASHERS

REFERENCE ONLY

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Change Record

PAGE 1 OF 1

Part Number: D429-793-011

Description: ULTRAPAW INSTALLATION

[illegible]

